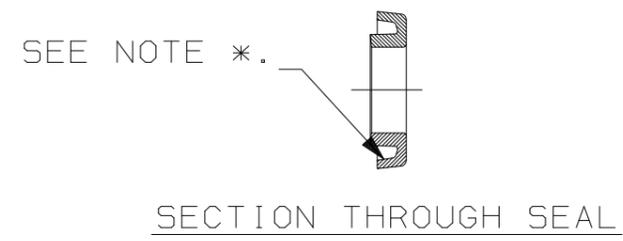
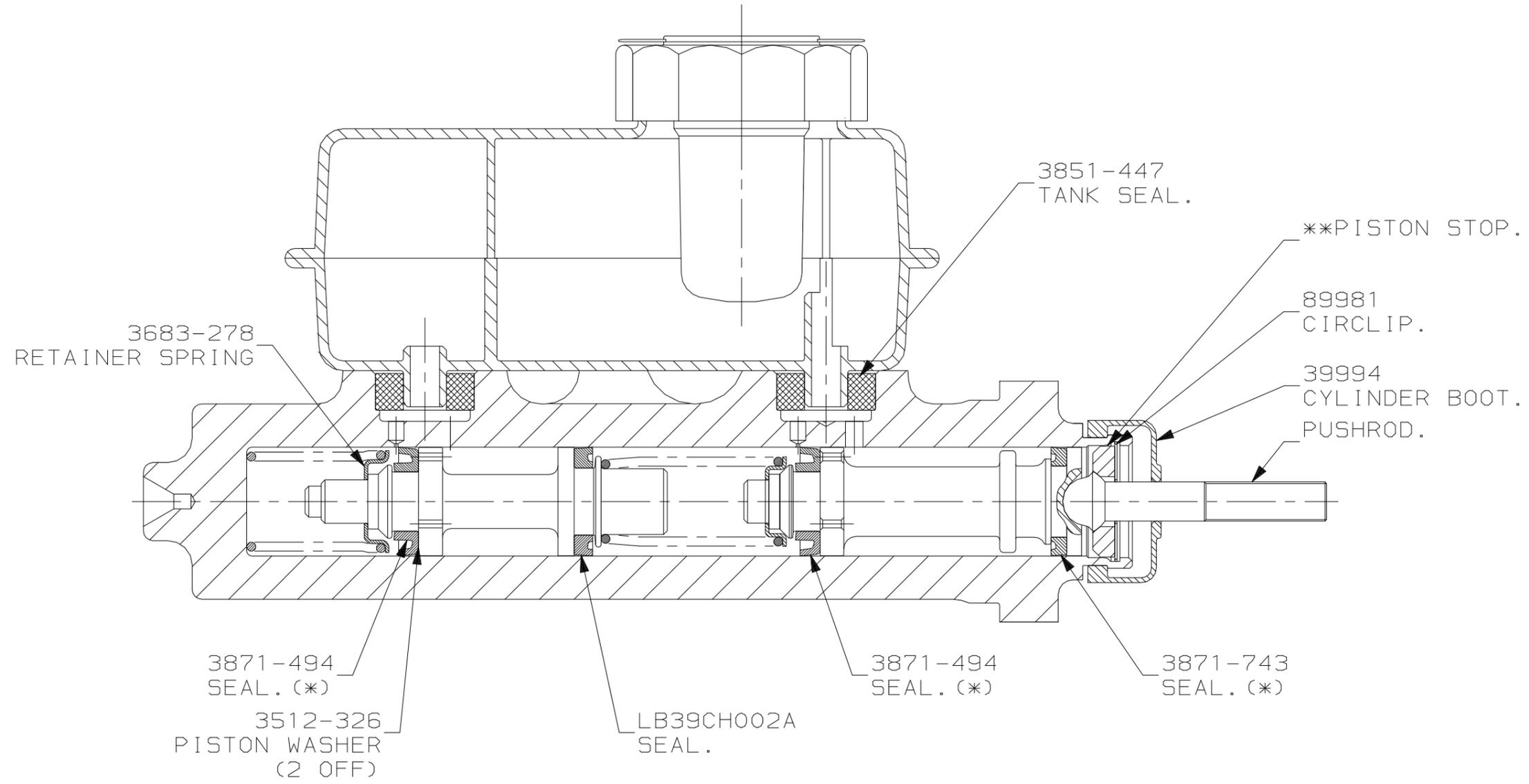


NOTE	VALUE	ISSUE NO.	ALTERATIONS	CH'KD
			DATE & NO.	
		1	16/07/98 R0328	FIRST ISSUE



**NOTE.**

\* SEALS 3871-494 & 3871-743 I.D.No.'S ARE OBSCURED IN OUTER RIM OF RECESS. NOTE THAT 3871-494 HAS THE DEEPER RECESS.

\*\* PISTON STOP TO BE LOCATED FLUSH AND TRUE AGAINST PUSHROD SHOULDER PRIOR TO CIRCLIP LOCATION.

TEST					
UNLESS OTHERWISE STATED:					
DIMENSIONAL TOLERANCES		#			
ANGULAR TOLERANCES		#			
MAX SURFACE FINISH:					
BY ANY METHOD		✓ =	μm (Ra)		
ON MACHINED SURFACES		✓ = #	μm (Ra)		
WITHOUT MATERIAL REMOVAL		✓ =	μm (Ra)		
DIMENSIONS IN MILLIMETRES. DRAWING TO B.S.308. THREADS TO B.S.3643 PT2(MEL110). REMOVE BURRS.					
TITLE		SHEET SIZE	A3	GENERATED FROM	
		SCALE	N/A	TITLE	SEAL REPAIR KIT
		TRANSLATION SHEET NO(S)		∅0.812 CATERHAM CYLINDER	
		SHEET NO. OF TOTAL	1 OF 1	PART NO.	CP4627-18
				GROUP PART NO.	#

MATERIAL	#
MATERIAL SPECIFICATION(S)	#
TREATMENT	#
DRAWN	R. BONSOR 16/07/98
CHECKED	#
RE-DRAWN	CHECKED