



TITLE. GEARLEVER - CATERHAM		
NO. OF T.	ON	DIA.
DIM. OVER	DIA. PINS.	
P.	P.A.	
FULL INVOLUTE FORM.		
NO. OF T.	ON	DIA.
DIM. OVER	DIA. PINS.	
P.	P.A.	
SHEET 1 OF 2		

NOTE: SEE SHEET 2
FOR BENDING.

REMOVE ALL BURRS & SHARP EDGES

TEMPER TO 58-62 ROCKWELL 'C'	
FINISH. MACH. ALL OVER GRIND AT 9'	
LIMITS. FRACT. ± 1/64.	
DEC. ± .005	
MATERIAL. EN 36 B ϕ 28x181-0	
TREATMENT. CASE HDN. 0.005" DEEP	
ISSUE. 5	DATE 7/100 14 2/07
DRAWN BY JP	

Part/Drg. No. E-1121-10	QUAIFE DESIGN & DEVELOPMENT.	USED IN. QUAIFE SIERRA 5 SPEED DOGGED GEARLEVER
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