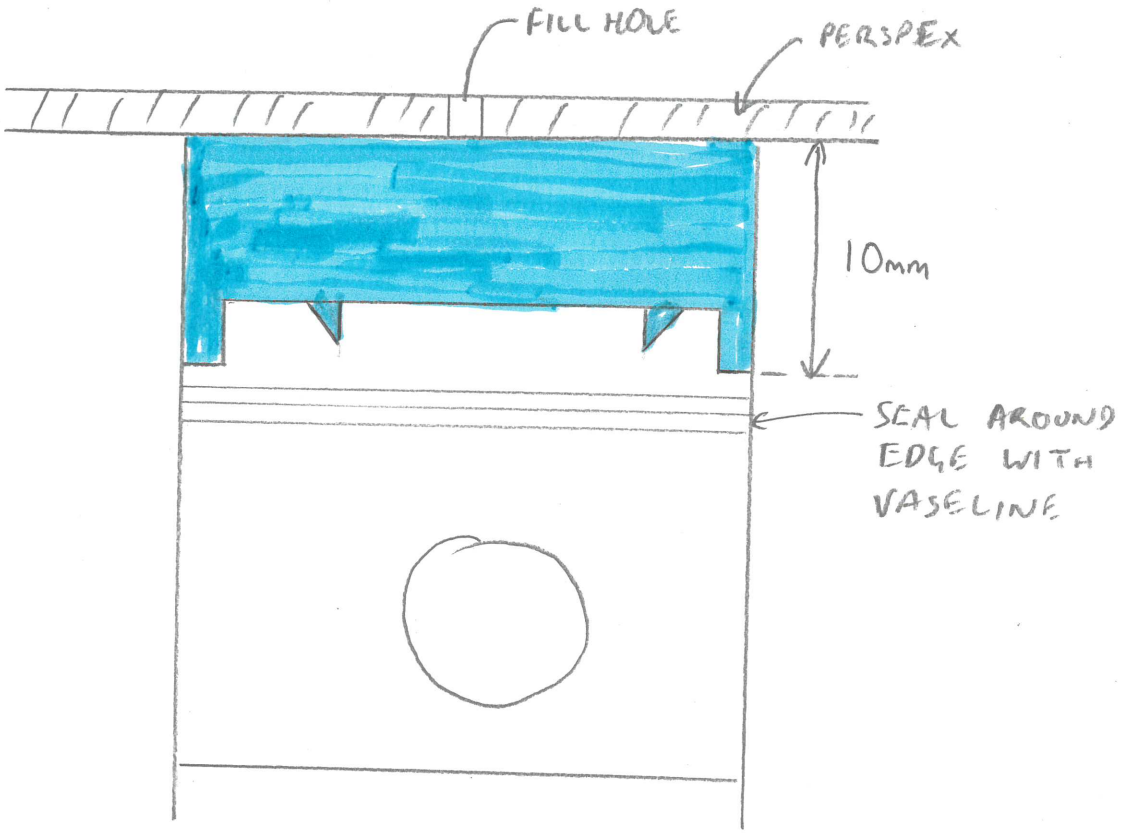

FILL HOLE
PERSPEX
10mm
SEAL AROUND EDGE WITH VASELINE