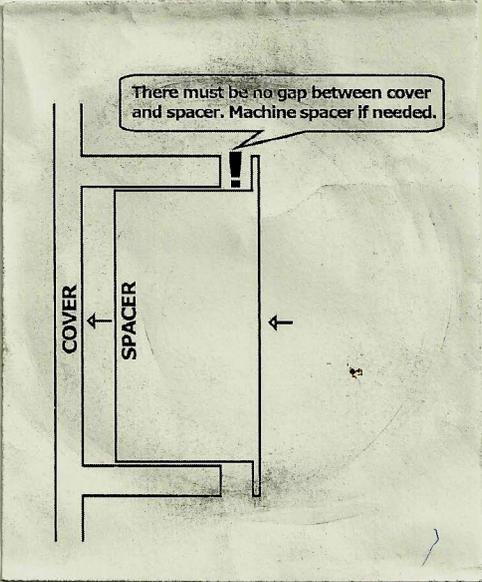


Spacer must be pressed into front cover BEFORE the sprung gland is inserted

Rubber side of ceramic must face impellor



COVER

SPACER

There must be no gap between cover and spacer. Machine spacer if needed.