

<u>HUBS</u>	<u>lbs.ft.</u>	<u>kg.m.</u>
Brake disc to hub	22 - 27	3.04 - 3.73
Front hub spindle nut*	5 - 6	.69 - .83
Rear hub retaining nut	100 - 110	13.82 - 15.20
Wheel nuts (octagonal)	200 - 220	27.65 - 30.42

* Tighten nuts to this torque loading while rotating hub to ensure bedding of taper rollers. Slacken nut one 'flat', then insert split pin.

BRAKE AND CLUTCH HYDRAULIC SYSTEM CONNECTIONS

3/8 in. UNF female (bundy and hose connections)	8 - 10	1.10 - 1.38
3/8 in. UNF male (bundy to master cylinder, multi-ways, etc.)	5 - 7	.69 - .96
7/16 in. UNF male (pressure differential warning valve)	7 - 10.5	.96 - 1.45
3/8 in. bore servo bundy (5/8 in. UNF male)	14 - 21	1.93 - 2.90
Brake hose to banjo	12 - 15	1.65 - 2.07
Stop lamp switch	12 - 15	1.65 - 2.07

Torque Wrenches

Torque wrenches in daily use should be checked at intervals, not exceeding 3 months, to ensure that accuracy is maintained.

GENERAL - NUTS AND BOLTS

1/4 in. UNF and UNC	5 - 7	.69 - .96
5/16 in. UNF and UNC	12 - 15	1.65 - 2.07
3/8 in. UNC	17 - 22	2.35 - 3.04
3/8 in. UNF	22 - 27	3.04 - 3.73
7/16 in. UNC	30 - 35	4.14 - 4.85
7/16 in. UNF	40 - 45	5.53 - 6.22
1/2 in. UNC	45 - 50	6.22 - 6.91
1/2 in. UNF	50 - 60	6.91 - 8.29
9/16 in. UNC	60 - 70	8.29 - 9.68
9/16 in. UNF	65 - 75	8.98 - 10.36
5/8 in. UNC	75 - 85	10.36 - 11.75
5/8 in. UNF	100 - 110	13.82 - 15.20